



Installing 1" Collar

Reduce the diameter of the cane from 1" to $\frac{15}{16}$ " at the top where the 1" brass collar is to be added (see diagram). Install the collar on the cane. Note that the collar is self-threading. Screw the cane head into the upper portion of the collar.

Optional Joins

If you are making a segmented cane, you will need to install 1" or $\frac{3}{4}$ " joins. The ends of both sizes of join are self-threading. Drill a $\frac{7}{16}$ " bore for the large end (on the upper side of the join) and a $\frac{5}{16}$ " bore for the smaller end (on the lower side of the join). See diagram.

Adhesive

We recommend using epoxy for gluing brass fittings to wood because of its strength and resistance to water.



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